



SILIRUB HT°-N

Revision: 01/01/2016

Page 1 of 2

Technical Data:

Base	Polysiloxane
Consistency	Stable Pasta
Curing System	Moisture Cure
Skin Forming (20°C/65% R.H.)	Ca. 5 minutes
Curing Rate (20°C/65% R.H.)	2 mm/24h
Hardness (DIN 53505)	40 ± 5 Shore A
Specific Gravity (DIN 53479)	Ca. 1,18 g/ml
Temperature Gravity	-50°C until +280°C
Elastic Recovery (ISO 7389)	> 80 %
Elongation at Break (DIN 53504)	> 300 %
Elastic Modulus 100 % (DIN 53504)	1,10 N/mm ²
Maximum Tension (DIN 53504)	3,0 N/mm ²
Maximum Deformation	± 15 %

Product:

Silirub HT°-N is a neutral cure, elastic, single component engineering sealant based on silicone which withstands very high temperatures.

Characteristics:

- Permanently elastic after full cure
- Neutral cure, high modulus
- High bond strength
- Withstands temperatures of up to 280°C

Applications:

Sealing of heating installations
Gaskets in pumps and motors
Sealing between metals and plastics which are exposed to high temperatures
All sealants applications which require high temperature resistance

Packaging:

Colour: black
Packaging: cartridge 300ml

Shelf life and storage:

12 months from date of manufacturing in unopened packaging stored in a cool and dry place at recommended temperatures between +5°C and +25°. Do not expose to frost.

Surfaces:

Type: most common building surfaces, especially suited for metals
State of Surface: clean, dry, free of dust and grease
Preparation: porous substrates must be primed with Pirmer 150. Surface Activator will improve adhesion on smooth surfaces
We recommend a preliminary compatibility test.

Joint Size:

Minimum Width: 2mm
Maximum Width: .15mm

Application:

Method: caulking gun
Application temperature: +5°C to +35°C
Clean: with white spirit before curing
Repair: with Silirub HT°-N
Finish: with soapy solution before skin forming

Remark: The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

McCoy Soudal Sealants Adhesives & Foams Pvt. Ltd.

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Page 2 of 2

Health- and Safety Recommendation:

Apply the usual industrial hygiene. Consult the label for more information.

Remarks:

Chemically completely neutral

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